

### IEA SHC Solar Academy Webinar

Samson Mhlanga National University of Science and Technology (NUST) Zimbabwe

Technology Collaboration Programme

### Thermosiphon Systems in Southern Africa: Insights from IEA SHC Task 69

- Inroduction
- Systems Design
- Direct
- $\circ$  Indirect
- Market Survey Extract
- > Application
- Failure Mode Effect Analysis
- Quality and Standards
- Best Practice Case Studies
- Conclusion





### Thermosiphon Systems in Southern Africa: Insights from IEA SHC Task 69

9.85 million km<sup>2</sup> 406.59 million Inhabitants (5.0% of the world's population An annual economic output of 779.68 billion US dollars, https://www.worlddata.inf o/



Southern African Power Pool (SAPP) (12 countries). Total installed generation capacity of 80 GW. The peak demand in the region is 57 GW Available capacity is 48 GW



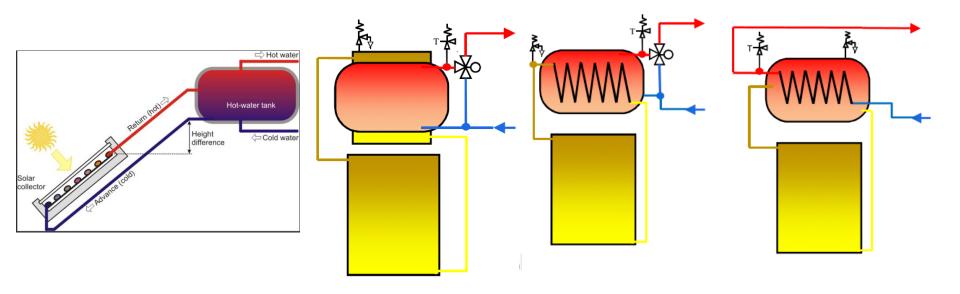
### Introduction

 Thermosiphon systems account for more than half of the total installed solar thermal capacity worldwide (Worldwide heat status at the end of 2022)



### System design

• Direct thermosiphon systems are common in Southern Africa region, where there is low risk of freezing in some countries.

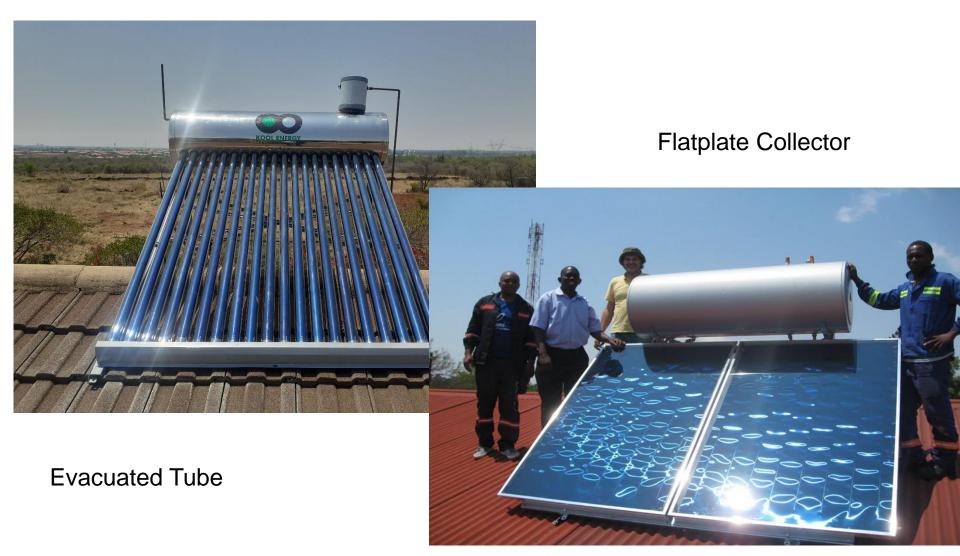


• Direct thermosiphon systems

• Indirect thermosiphon systems

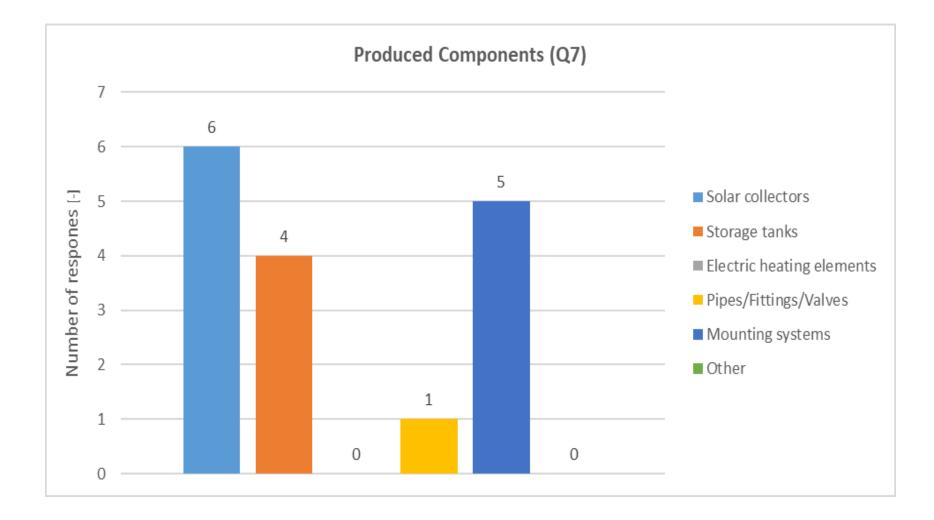


### System design (Continue)



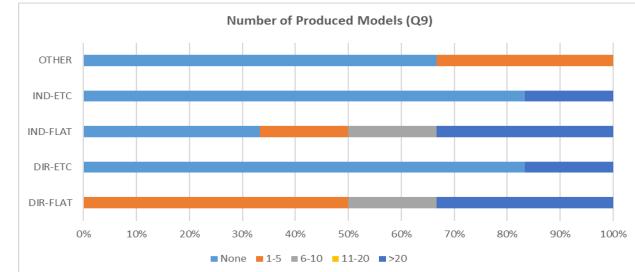


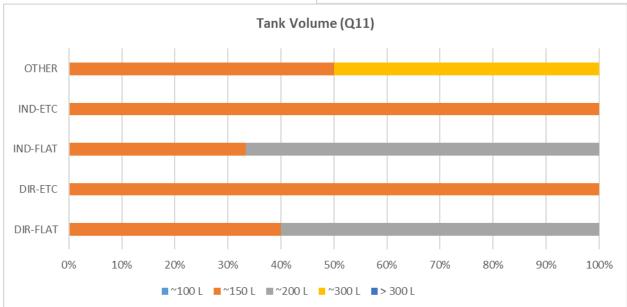
### Market Survey (SubTask A extract)





### **Market Survey**



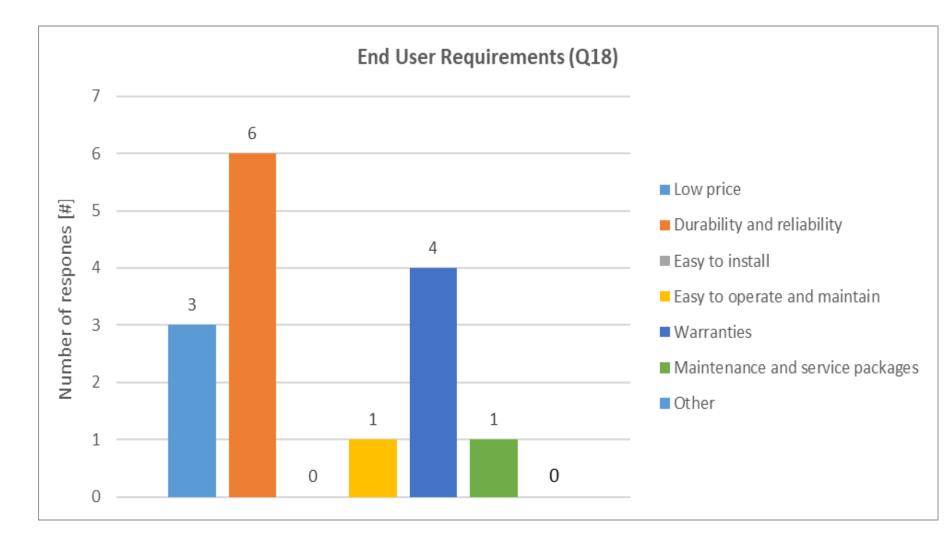




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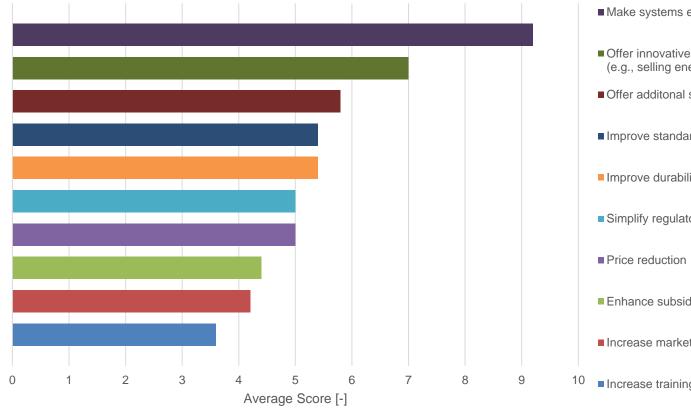
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### **Market Survey**





### Market Survey



#### Improvement Tasks (Q22)

- Make systems easier to install, operate and maintain
- Offer innovative business models to end customers (e.g., selling energy)
- Offer additional services
- Improve standards and product certification
- Improve durability and reliability
- Simplify regulatory frameworks
- Enhance subsidy schemes
- Increase marketing activities
- Increase training and capacity building for installers









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# NHE - Affordable housing program,Namibia62 solar thermal systems





## Osona Housing Development with 10,000 houses, Namibia





### **Hospitals and Clinics**





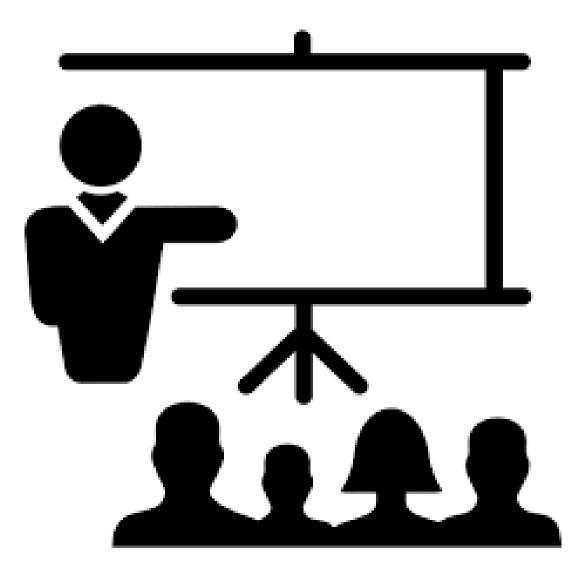
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### Marondera Maternity Clinic (ZIM)





### **Education**





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### **St. Ignatius College, Eastlea, Harare** 21 m<sup>2</sup> Thermosyphon system, Hot water storage: 1500 liter





### Augustineum Secondary School, Namibia Khomasdal, a suburb of Windhoek, 28 thermosiphon systems





#### Educational Institutions Holy Trinity High School (LES)

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### Roosevelt Girls High School 1, Eastlea, Harare, Zimbabwe





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### **Platinum Hotel, Botswana**

5 distributed thermosyphon systems





### Failure Mode Effect Analysis (FMEA)

#	Name	Remarks						
Compon	ents							
1 2	Leakage due to component failures Direct Flat Plate systems	E.g., direct compact systems with evacuate tubes; weak glass used by local manufacturers Copper tank leakage along the circular joint on the edges Flat plat leakage due to bursting of flexible connecter along the bottom header pipe						
Design and installation								
2	Incorrect system dimensioning	Stagnation in summer if over dimensioned, not enough supply if under dimensioned						
	Incorrect mounting support for components	System unstable, can lead to leakages, falling apart of components, etc.						
	Wrong positioning of pipes and components	E.g., defying the thermosyphon principle, laying of pipes directly through the roof Both water inlet and outlet into some tanks are located underneath the tank resulting confusion of which is inlet or outlet						
5	Wrong positioning of vacuum breaker	Storage can be completely emptied, leads to stagnation of thermosyphon system, overheating of heating rod, etc.						
6	Leakage due to wrong installation	E.g., incorrect connection of pipes						
7	Missing insulation	Leads to higher heat losses						
8	Deterioration of insulation due to missing protection							
9	Missing and wrong positioning safety devices	E.g., missing safety valves, pressure relief valves,						



### Failure Mode Effect Analysis (FMEA)

#	Name	Remarks			
Operation					
	concentration of antifreeze liquid	Leads to freezing, sometimes direct systems are used in region with temperatures below zero where an indirect system should be deployed			
11	Wrong response pressure for safety valve	E.g., 8 bar pressure for safety valve			
12	5 1	See #10			
13	Unsuitable control of back-up heating device	E.g., storage is always kept hot, thermosyphon system in stagnation			
	Corrosion phenomena solar thermal equipment				
14b	Corrosion phenomena solar thermal equipment				
15	Poor water quality especially for direct solar water heating systems	Leading to clogging of the pipes and stagnation			
16	Disruption of water supplies in some areas	Leading to stagnation and complete failure of the system			



# Failure Mode Effect Analysis (FMEA) (Survey undertaken)





Failure Modes –Facts and Effects -Possible Causes -Suggested Technical Solutions

**Proper Installation** 



### SubTask D Solar Hot Water Standards and Certifications

Southern Africa Countries with National Standards -Zimbabwe -South Africa -Namibia





Quality control of the systems on site after commissioning

Functional check of the systems one year after commissioning

Two years warranty by the companies

#### Training of quality inspectors



#### **Examples of Dual Training in Southern Africa to Support Quality Installations**



SCLAR HEATING & CODUNG PROGRAMME INTERNATIONAL ENERGY AGENCY



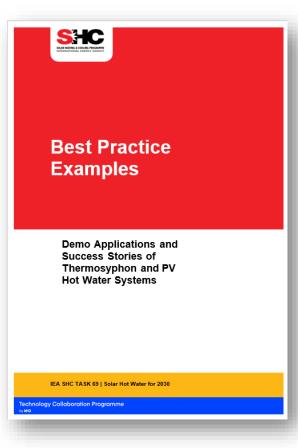
Under Soltrain+ Project there has been trainings since 2009 for Thermosyphon Systems Installation in :

- Zimbabwe, Botswana, South Africa, Lesotho, Namibia, Mozambique
- Extension to other Southern Africa countries started in 2025:
  - Malawi, Swaziland, Zambia, Tanzania, Angola

### Planned Training Subtask D in Sept 2025 Windhoek, Namibia, Southern Africa



### **D A.2: Best practice examples**



- Scope: **Thermosyphon Systems** and **PV Hot Water Systems**, limited to systems in operation (e.g., best practice in terms of performance-efficiency ratio, design, social aspects, etc.)
- Template for thermosyphon system available! (CPS Sisters Convent of Lady Kingsdale (Zimbabwe))
- Aim: 2-5 systems per region





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### **Best Practice Thermosiphon Installations**



Aggluton, Harare 7x300L Direct Thermosyphon systems individually mounted on each housing unit

MyreckPark, Harare, 13x200L Thermosyphon systems



### Conclusion

 Based on the High Irradiance in the Southern African region, the population and the drive by the region to meet domestic needs of energy supply by Demand Side Management and Energy Efficiency there is great potential to be tapped by local and international partners through solar Thermosiphon systems.



### **Acknowledgement**









Austrian Development Cooperation

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